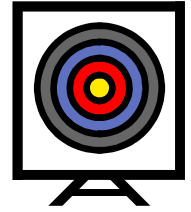




The Shotwad



Issue#8/19

The Official Newsletter of the Marysville Rifle Club
The Right of the People to Keep and Bear Arms Shall Not Be Infringe

August, 2019

MRC NEWS

Hunter Sight-In Dates:

September 26, 28,29 and Oct 3, 5, 6. Time each day is from 10am-4pm. If you need work points to maintain your membership, this is a great opportunity to earn all 16 points in a few days.

MRC Picnic

The MRC picnic is scheduled for August 3rd, from 11am to 3pm. Thanks to Bill Gruner for providing the food! Come and enjoy food and friendship with your fellow MRC members.

Past President Position Filled

Gary Wall has agreed to fill in as Past President. Gary's many years with MRC will add stability and insight to the executive board.

5 Tips For Building Your Own AR-15

1. For beginners, start with a completed upper receiver, a stripped lower receiver and a lower receiver parts kit. If small adults or youngsters will be shooting the rifle, a collapsible stock is the way to go.
2. If you want to hunt deer or shoot at longer ranges, select an upper receiver with a barrel that has a 1 in 9 or faster twist so it will stabilize heavier bullets.
3. Most AR factory or mil-spec triggers have a heavy and rough pull. This is not a good idea with any firearm. Unless you're going to let a qualified gunsmith perform a trigger job, an aftermarket drop-in trigger is the smart way to go. Not only will it make the shooting part more enjoyable, they are much easier to install.

4. Unless you want to build a rifle that looks like an original M16, I would also suggest avoiding upper receivers with a fixed carry handle and front sight that is integral to the barrel. Fixed carry handles make it hard to mount optics, and fixed front sights obstruct the view through optics unless they are mounted on a carry handle. The flat-top upper receiver, with a full-length, rail-type handguard or short piece of rail on the gas block makes for a much more versatile design that will allow small- and large-bodied shooters to better use the open sights or optics you select.

5. Finally, don't start the project without instructions. Two excellent guides are *The Complete AR 15 Assembly Guide* and *Build Your Own AR 15*, both available from Brownells.

New Sig P365 XL

The P365 redefined what a concealed-carry pistol should be, now the new P365 XL is doing it again. The perfect balance of micro-compact concealability with full-size shootability the P365 XL packs 12 + 1 or available 15 + 1 capacity in a micro-compact, highly concealable size yet maintains the comfort and shootability of a full-size pistol.



Sig P365 XL Changes vs. P365 X



1. LONGER SLIDE

An increased sight radius makes it easier to aim and a longer pistol barrel increases velocity.

2. LONGER GRIP

Full length grip accepts 12 round magazines as a flush-fit standard option. 15 round extended magazines available.

3. IMPROVED TRIGGER

The Sig P365XL comes with the upgraded flat x-series trigger.

4. OPTIC READY

Milled from the factory to accept new micro red dots.

The first P365 offered in the X Series family, the XL comes standard with an extended slide, 3.7" barrel, and the brand new 365 X Series grip module with extended beavertail and integrated mag well. The new slide and grip module only add about 1/2" to the overall length and height of the micro-compact P365, while increasing the capacity to 12+1 rounds of 9mm. It still maintains the crisp, clean P365 trigger pull, but with the "X" signature flat profile trigger that breaks at 90 degrees. Also standard are the signature XRay3 Day/Night sights with a rear sight plate assembly that allows direct mounting of the new SIG SAUER Romeo Zero or the RMSc reflex optics.

SPECS

CALIBER	9mm Luger
ACTION TYPE	Semi-Auto
GRIP TYPE	Blk Polymer
GRIP COLOR	Black
FRAME MATERIAL	Stainless Steel
FRAME FINISH	Stainless Steel
SLIDE FINISH	Nitron
SLIDE MATERIAL	Stainless Steel
BARREL MATERIAL	Carbon Steel
TRIGGER	Striker
TRIGGER TYPE	Flat
BARREL LENGTH	3.7 in (94 mm)
OVERALL LENGTH	6.6 in (168 mm)
OVERALL WIDTH	1.1 in (28 mm)
HEIGHT	4.8 in (122 mm)
WEIGHT	20.7 oz (588 g)

Price: (2 online dealers) \$579.99

Bergara Premier Series Ridgeback Rifle



More American shooters are turning to the thrill of Precision Rifle Shooting competitions, and the market is supplying increasing numbers of precision rifles designed to go the distance. For 2019, one of the latest players in the game is the Bergara Premier Series Ridgeback Rifle "From the moment we laid our hands on the Ridgeback stock in early 2018, we knew it was destined to cradle a Premier barreled action," said Nate Treadaway, CEO of BPI Outdoors, parent company of Bergara. "Our only question was how fast we could work it into the production schedule. It truly has everything that a serious PRS shooter wants and needs in a production-class qualifying rifle."

Each Bergara Premier Series Ridgeback Rifle features a 416 stainless-steel Bergara barrel, complete with a Medium Palma taper, paired with the company's enhanced Premier rifle action. This system is set inside the Grayboe Ridgeback stock, which is the first-ever composite stock designed to take M-Lok-style Picatinny rails and accessories. Twelve different M-Lok slots allow for a range of different accessory attachments, as well as custom placement options. Each stock also ships with an embedded bubble level, which allows shooters to ensure the system is completely level when making shots at longer ranges.

The Bergara Premier Series is an extension of the company's higher-end Custom Series of precision guns. To bring the price down while retaining the quality of the Premier custom action, Bergara streamlined the production process for certain components, as well as cut down on the amount of assembly time spent on each gun. The end result is a semi-custom rifle available at a more-affordable price. Each Premier action features a non-rotating gas shield, coned bolt nose and a sliding plate extractor.

What also enhances the performance of the Bergara Premier Series Ridgeback Rifle is the inclusion of a TriggerTech trigger. To prove the performance of each gun, Bergara accuracy-tests each rifle before it ships to guarantee the gun's sub-MOA performance when using factory ammunition. Calibers available in the new Ridgeback Rifle include .223 Rem., 6.5 Creedmoor, 6 mm Creedmoor, 6.5 PRC, .300 Win. Mag., and .300 PRC. The suggested retail price on the rifle is \$2,100.

(Bergara has rifles that start at \$895 MSRP. Your Faithful Editor has shot the Bergara B14 HMR (Hunting/Match Rifle) in .308 Winchester. It shot sub-MOA groups at 100 yards with match-grade ammo.)

Riton Optics

Riton is a relatively new company to the crowded optics market. It was founded in 2013 by a Law Enforcement and Military Veteran, Brady Speth, and his wife, Carrie Speth. In

designing this Veteran and family owned business, the goal was to bring quality and affordability to the optics industry with the greatest focus being you: the customer and end user.

In the initial years of the business, the focus was on market research, design and testing to ensure the Riton optics line could meet all demands of the end user. With a staff of avid shooters and hunters, the product line originates through practical, real world applications providing you with the quality and functionality needed in a variety of applications. The optics are then put through a series of tests by internal experts, as well as Tier One military personnel, law enforcement officers, competitive shooters and hunters all around the world. Riton has continued to grow their product line and market share each year through the continual development of new product requested by its customers.

They offer a full line of rifle scopes, red dot sights, and binoculars. Below are just a few of their products.



RT-SMOD1, 3-9X32, WIDE FOV

Features HD glass, turret resettable turrets and fully multi-coated lenses. MSRP: \$179.99



RT-S MOD 5 GEN2 6-24X50IR-FFP

Features: Center Crosshair Illuminated Ranging Reticle, First Focal Plane (FFP), parallax dial, HD glass, 30mm tube, waterproof, shockproof, fog proof. MSRP: \$569.99

Riton products have a no-fault product lifetime warranty that that does not require registration or proof of purchase. They do not cover theft or loss or unauthorized repair or alteration. Upon approval, they will send a new replacement product within 48 hours. Check them out at Ritonoptics.com. (FYI, Sportsman's Warehouse at 505 SE Everett Mall Way in Everett has them for you to see them up close.)

Chuckles and Giggles



The Marysville Rifle Club
PO Box 303, Marysville, WA 98270
360-652-0784 MarysvilleRifleClub.com

Club Officers

<u>President</u> ko71@comcast.net	Don Jones	425-330-6496
<u>Vice President</u> a1miner51@live.com	Dave Eason	360-659-8420
<u>Secretary</u> Joeriden@centurylink.net	Joe Ridenhour	206-660-4672
<u>Treasurer</u> rwydro@comcast.net	Bob Wydro	360-563-0356
<u>Past President</u> wrongwaywall@hotmail.com	Gary Wall	360.629-3964
<u>1 Year Trustee</u> lapuaed@gmail.com	Edward Carter	425-220-0670
<u>2 Year Trustee</u> Joeflaps@msn.com	Curt Bry	360-652-8771
<u>3 Year Trustee</u> rbmui@gmail.com	Ron Mui	425-750-0765

Executive Committee Email Maryclubeb@gmail.com

Shotwad Editor Chris Seung 206-483-9210
mukilteoman1@yahoo.com

Webmaster Bob Wydro 360-563-0356
rwydro@comcast.net

Discipline Chairpersons

Cowboy Shooting Steve Westfal 425-337-0658
Steve.westfall2@comcast.net

CMP/DCM Curt Bry 360-652-8771
joeflaps@msn.com

USPSA/Multi Gun Steven "Rosey" Roessel 360-770-1489
roseymichelle@gmail.com

Juniors Karen Lindauer 317-997-9780
k_lindauer@yahoo.com

Junior Shotgun Sports Todd Staley 425-923-9091

NRA Instructors William Gruner 360-348-7081
Wilhelm@nwinfo.net

Indoor Pistol/PPC Tom Persell 425-501-3822
tdpersell@msn.com

Recreational Shooting OPEN

Shotgun Sports John Church 360-652-1161
jchurch@frontier.com

Hunter Sight-in Keith Gepner 425-422-790
Keith.a.gepner@boeing.com

Membership Chairman Edward Carter 425-220-0670
lapuaed@gmail.com

Hunter Education Committee
 Rod Moore Sean Overman Bill Vincent Bill Whitley
 Bob Moon Keith Foote Rich Brown Kit Wennersten
 Dave Phipps Todd Stale